

Date: Thursday, 05/03/2009 10:31:11 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MESH (BASE)
Job Number	: 46306		
Estimate Number	: 13658		
P.O. Number	:	Part Number	: D38321
This Issue	: 05/03/2009 S.O. No. :	Drawing Number	: D3832 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A
Previous Run	: 45944	Material	:
	Type : LARGE FAB ASSY	Due Date	: 11/03/2009
Written By	:	Qty:	3 Um: Each
Checked & Approved By	: <u>JUD 09-03-05</u>		
Comment	: Est Rev:A 08-12-01 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M304EX07516F

Expanded Metal Flat SS



Comment: Qty.: 26.7244 sf(s)/Unit Total : 80.1732 sf(s)

Expanded Metal Flat SS

batch: M 110629

SAD

09-03-12

2.0

SHEAR

SHEAR



Comment: SHEAR

1- shear mesh to size as per dwg D3832

SAD

09-03-12

(3)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-03-12 (3)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WT

SAD

09-03-12

(3)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09-03-13

(3)

Job Completion



MF

09-03-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

C

B

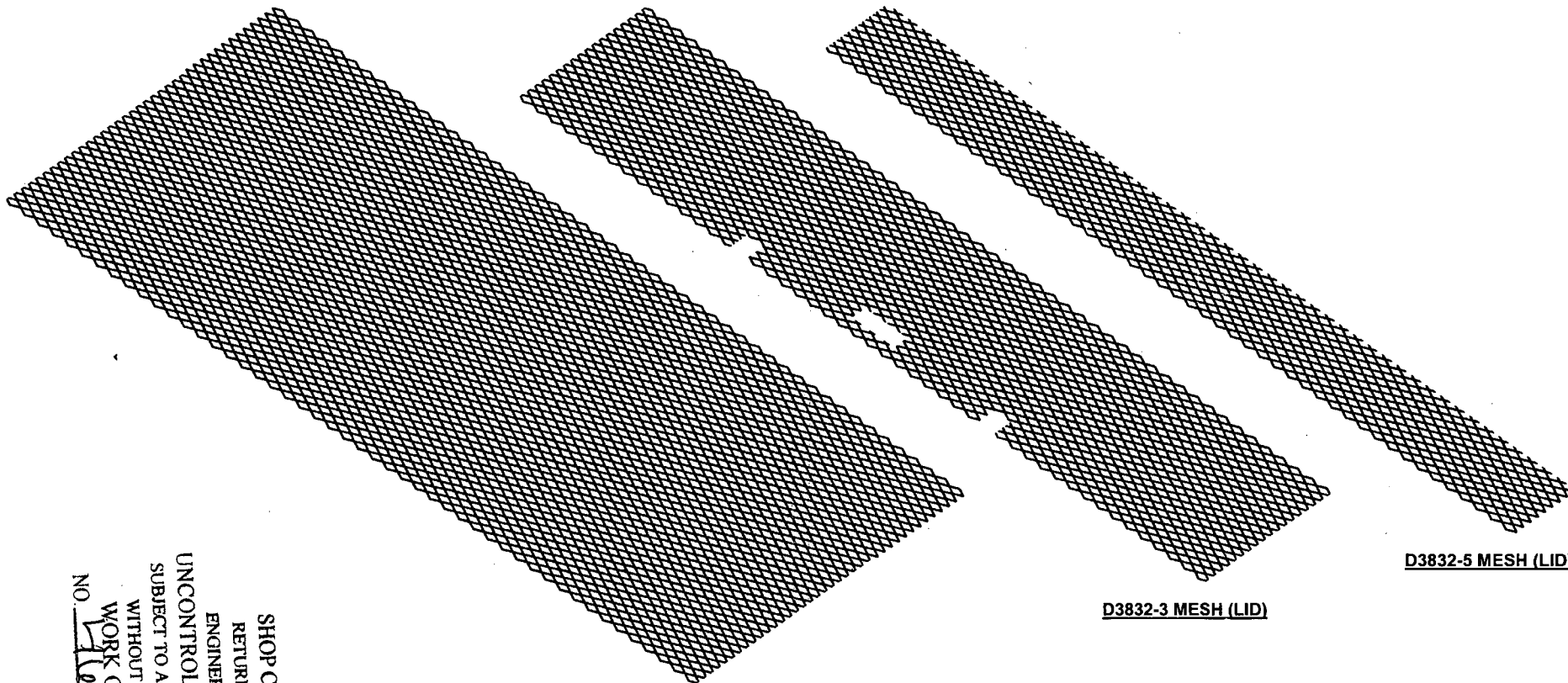
A

D

C

B

A



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

NO File 304
 WORK ORDER
 WITHOUT NOTICE
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- NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

RELEASED
 08/11/18

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS
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7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

38.38

95.50

D3832-1 MESH (BASE)

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05/11/18

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DE APPR.	<i>MS</i>	MESH (LID)	NTS
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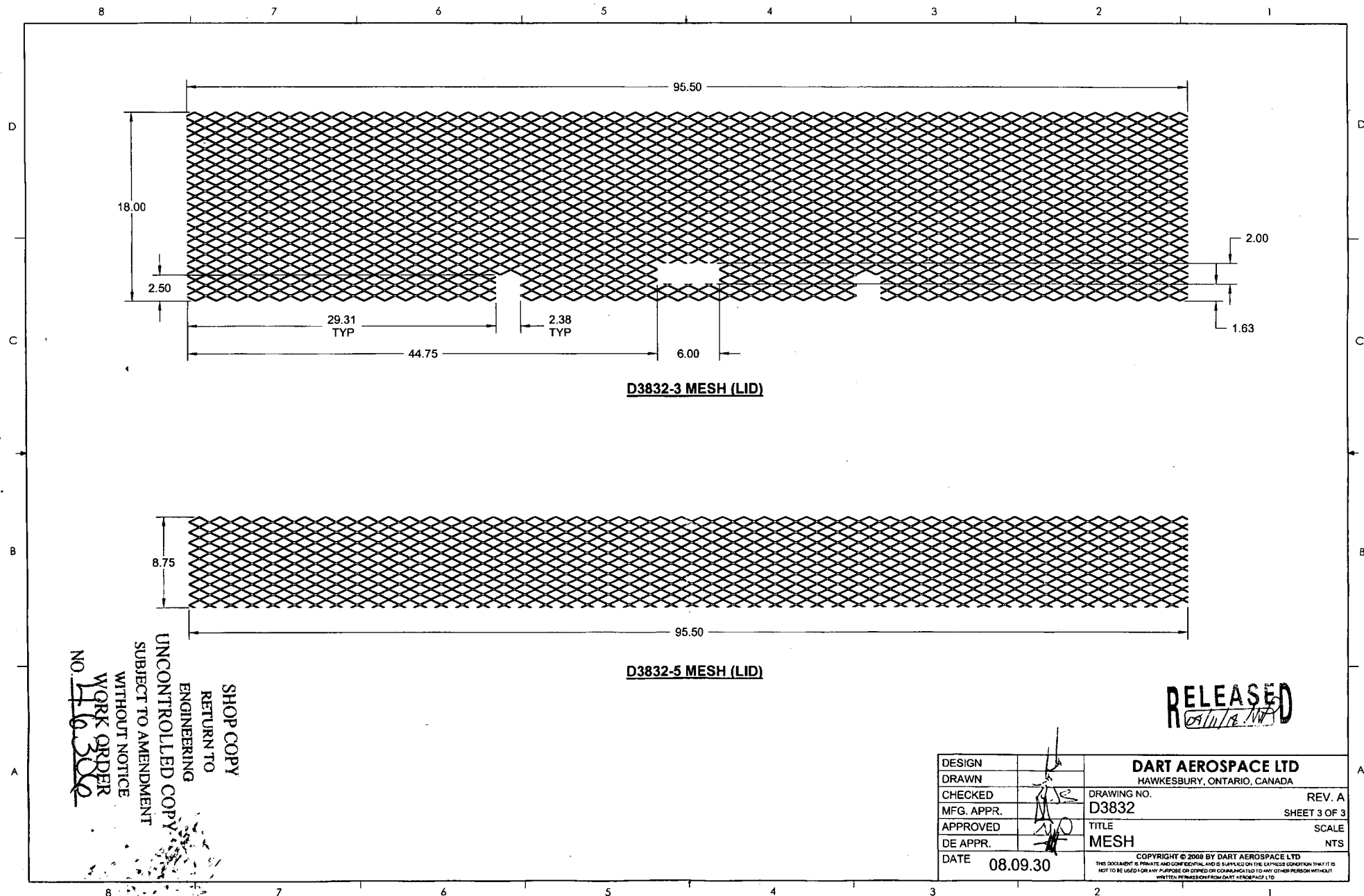
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